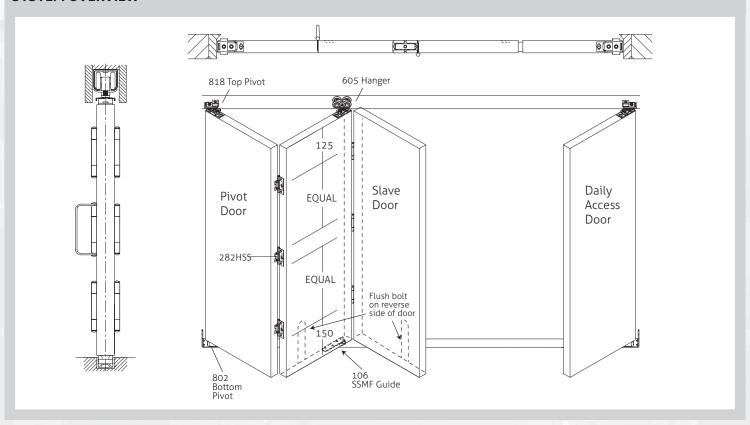
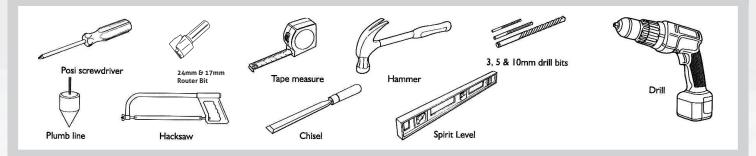
# ROOMFOLD DELUXE RANGE 4 DOOR SYSTEM 3+1 Door Pattern



#### SYSTEM OVERVIEW



#### **TOOLS REQUIRED**



#### **IMPORTANT**

**Please note:** You can only assemble these door configurations by using the frame provided. Your warranty will be invalid if other alternatives are used. All loads are taken by the top track to ensure smooth, light operation and long life.

Prior to installing this doorset, inspect for damage and do not proceed to fit if any noticeable damage or defect is evident. This doorset should be stored in a dry flat location before installation.

#### **CAUTION**



**SAFETY:** This product needs to be installed by a competent tradesperson with assistance. Two people are required to carry out the installation, as some components are heavy. The outer frame requires fixing to the supporting structure above the opening.

The opening **MUST** be capable of carrying the load of the doorset in all conditions.

Thank you for purchasing your "roomfold deluxe" system. This set comes complete with drop bolts, base track And guides and gives you the opportunity to fill opening widths between 1611mm wide and 3134mm wide. All options are fully reversible allowing you to position the daily access door on either side of the opening.

The smooth operation of this door system allows individual door leaves up to 762mm wide to be used.

NB: System is supplied without handles/latch.

#### FRAME SIZE AND DOOR OPTIONS

Check you have correct frame for the door pattern you have ordered. Frame pack size supplied.

		Frame pack size supplied.			
No Doors / frame size ordered	Door Pattern / Size ordered	1905mm x 2078mm	2361mm x 2078mm	2820mm x 2078mm	3128mm x 2078mm
4 door - 1601mm x 2078mm - Slimline	3 + 1 x 381mm Doors ( 15" )	✓			
4 door - 1753mm x 2078mm - Slimline	3 + 1 x 419mm Doors ( 16.5" )	✓			
4 door - 1905mm x 2078mm - Slimline	3 + 1 x 457mm Doors ( 18" )	✓			
4 door - 2209mm x 2078mm	3 + 1 x 533mm Doors ( 21" )		<b>√</b>		
4 door - 2368mm x 2078mm	3 + 1 x 573mm Doors ( 22.5" )			✓	
4 door - 2516mm x 2078mm	3 + 1 x 610mm Doors ( 24" )			✓	
4 door - 2820mm x 2078mm	3 + 1 x 686mm Doors ( 27" )			1	
4 door - 3124mm x 2078mm	3 + 1 x 762mm Doors ( 30" )				✓

#### RECOMMENDED STRUCTURAL OPENING SIZES

Check your structural opening for squareness & referring to the table below, check that it is a minimum of those stated for your product.

No Doors / frame size ordered	Door Pattern / Size ordered	Structural Width (mm)	Structural Height (mm)
4 door - 1601mm x 2078mm - Slimline	3 + 1 x 381mm Doors ( 15" )	1611	2084
4 door - 1753mm x 2078mm - Slimline	3 + 1 x 419mm Doors ( 16.5" )	1763	2084
4 door - 1905mm x 2078mm - Slimline	3 + 1 x 457mm Doors ( 18" )	1915	2084
4 door - 2209mm x 2078mm	3 + 1 x 533mm Doors ( 21" )	2219	2084
4 door - 2368mm x 2078mm	3 + 1 x 573mm Doors ( 22.5" )	2378	2084
4 door - 2516mm x 2078mm	3 + 1 x 610mm Doors ( 24" )	2526	2084
4 door - 2820mm x 2078mm	3 + 1 x 686mm Doors ( 27" )	2830	2084
4 door - 3124mm x 2078mm	3 + 1 x 762mm Doors ( 30" )	3134	2084



The recommended structural opening sizes give a clearance of 10mm on the width & 6mm on the height to allow the frame to be installed square in the opening.

**Suggestion** - Highlight the table to ensure you are working with the correct option before starting work.

# **WATER STATE OF THE PROPERTY O**

Cut down your timber frame head, cover facings and sill to the size associated with your door pattern.

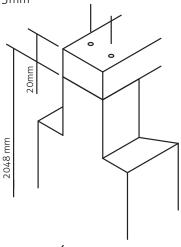
No Doors / frame size ordered	Door Pattern / Size ordered	Structural Width (mm)	Structural Height (mm)
4 door - 1601mm x 2078mm - Slimline	3 + 1 x 381mm Doors ( 15" )	1601	2078mm
4 door - 1753mm x 2078mm - Slimline	3 + 1 x 419mm Doors ( 16.5" )	1753	2078mm
4 door - 1905mm x 2078mm - Slimline	3 + 1 x 457mm Doors ( 18" )	1905	2078mm
4 door - 2209mm x 2078mm	3 + 1 x 533mm Doors ( 21" )	2209	2078mm
4 door - 2368mm x 2078mm	3 + 1 x 573mm Doors ( 22.5" )	2368	2078mm
4 door - 2516mm x 2078mm	3 + 1 x 610mm Doors ( 24" )	2516	2078mm
4 door - 2820mm x 2078mm	3 + 1 x 686mm Doors ( 27" )	2820	2078mm
4 door - 3124mm x 2078mm	3 + 1 x 762mm Doors ( 30" )	3124	2078mm

Cover Facing Head Cover Facing 73 73 73 73 Threshold

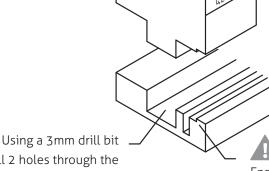
Suggestion - Highlight the table to ensure you are working with the correct option before starting work.

# **O4** ASSEMBLE FRAME

A) Using a 3mm drill bit, drill 2 holes through the head & into the top of the frame jamb to approximate depth 75mm



JambHeight - 2053mm to suit doors 1981mm high doors



B) Fix the jambs both ends using 2x No.10 x 75mm screws

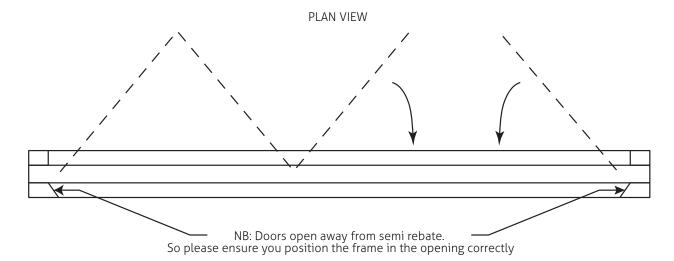
Wooden threshold sill Cut to length

drill 2 holes through the sill/threshold into the

underside of the frame jamb

**IMPORTANT** 

Ensure the semi rebates on both frame jambs are positioned to this side of sill/threshold



#### **SECURE THE FRAME IN THE OPENING**

Using appropriate fixings attach the frame through both jambs at 450mm centres

#### **IMPORTANT**

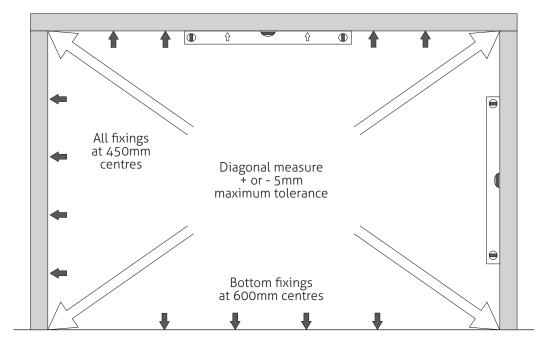
Check the frame is accurately square and plumb. Do not proceed with installation until the frame is accurately installed. Once the frame is installed check the rebate dimensions are correct to your chosen configuration of doors from the table.

When fixing into the floor be careful not to cause the base track & threshold to bow or twist, or the operation of the doors could be affected. After fixing re-check that the frame remains square and parallel.

Check your internal rebate measurement.

#### INTERNAL REBATE SIZES FOR ALL OPTIONS

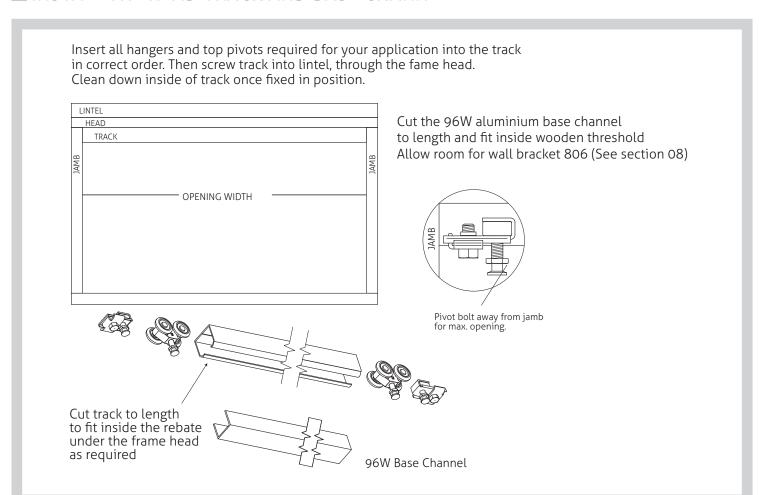
No Doors / Frame Size ordered	Door Pattern / Size Ordered	Head / Sill Cut length required (mm)	Internal Rebate Check
4 door - 1601mm x 2078mm - Slimline	3 + 1 x 381mm Doors ( 15" )	1601	1541
4 door - 1753mm x 2078mm - Slimline	3 + 1 x 419mm Doors ( 16.5" )	1753	1693
4 door - 1905mm x 2078mm - Slimline	3 + 1 x 457mm Doors ( 18" )	1905	1845
4 door - 2209mm x 2078mm	3 + 1 x 533mm Doors ( 21" )	2209	2149
4 door - 2368mm x 2078mm	3 + 1 x 573mm Doors ( 22.5" )	2368	2308
4 door - 2516mm x 2078mm	3 + 1 x 610mm Doors ( 24" )	2516	2456
4 door - 2820mm x 2078mm	3 + 1 x 686mm Doors ( 27" )	2820	2760
4 door - 3124mm x 2078mm	3 + 1 x 762mm Doors ( 30" )	3124	3064



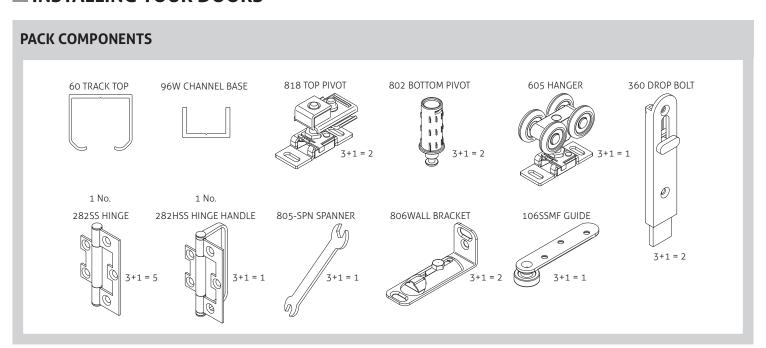


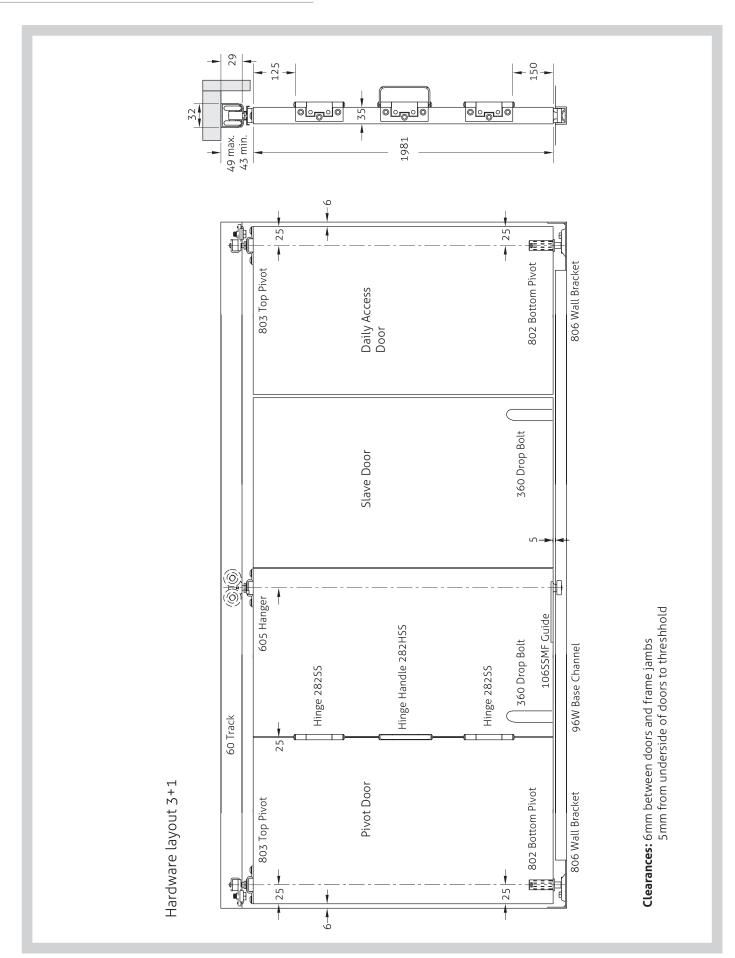
The threshold & frame head must be installed parallel to each other for correct door operation. Take care not to over-tighten bottom fixings causing base track & threshold to bend to your floor profile - pack as necessary under threshold.

## **INSTALL THE HEAD TRACK AND BASE CHANNEL**

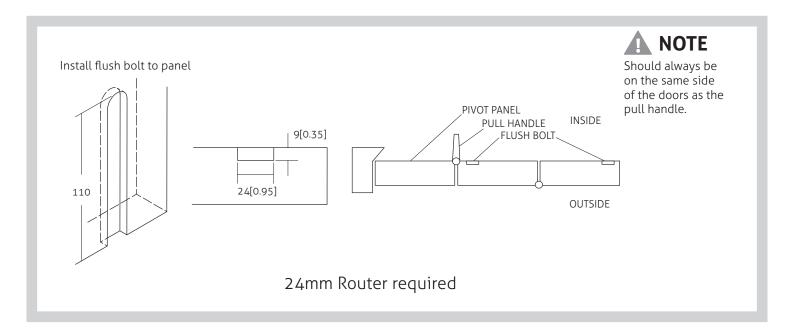


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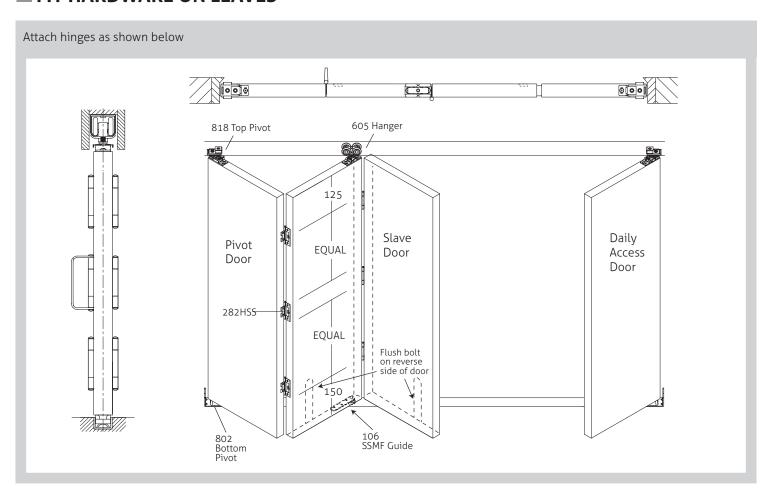




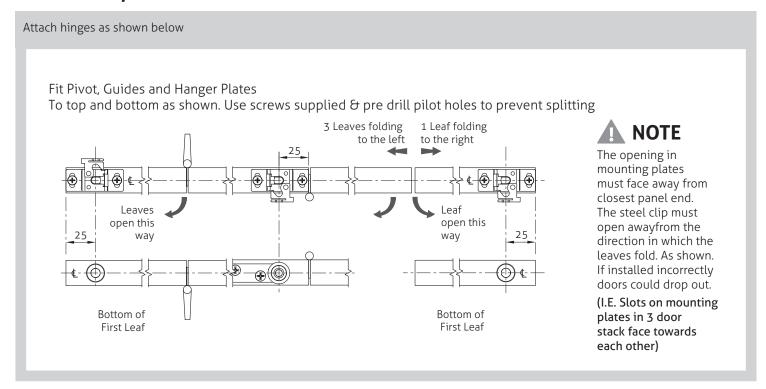
# **99 FLUSH BOLT MACHINING**



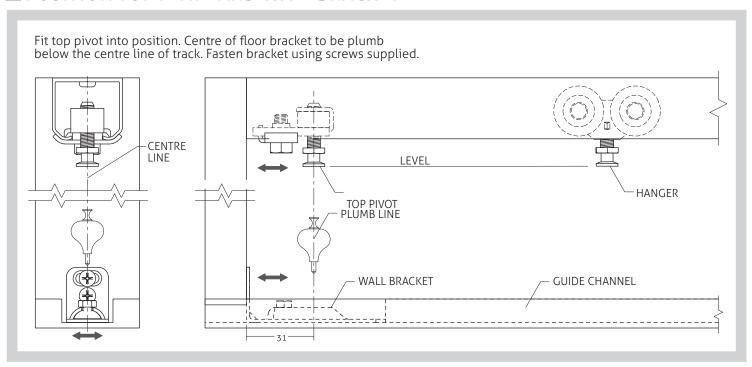
#### **ID FIT HARDWARE ON LEAVES**



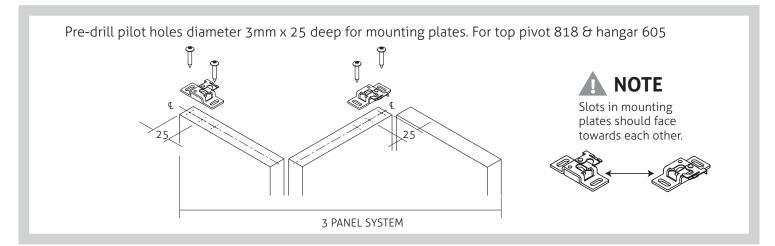
# **III FIT PIVOT, GUIDES AND HANGER PLATES**



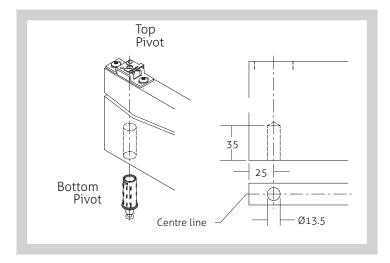
## **POSITION TOP PLATE AND WALL BRACKET**



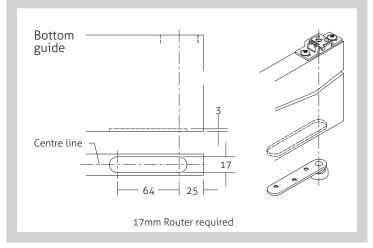
# **III PRE DRILL PILOT HOLES DETAIL**



# **MATERIAL PROPERTY OF THE PROP**

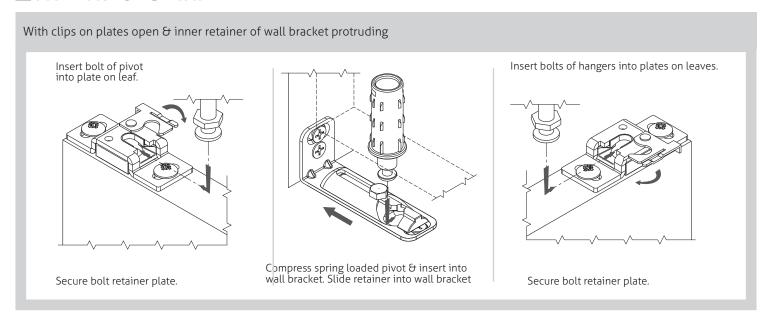


# **BOTTOM GUIDE ROUTER DETAIL**

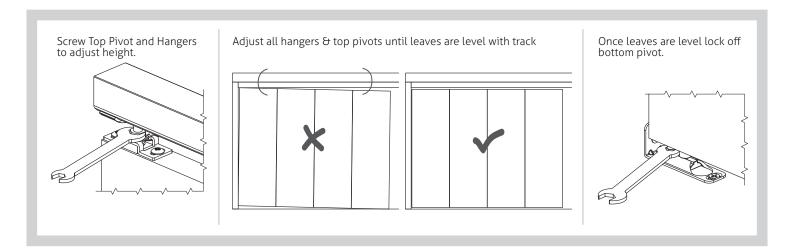




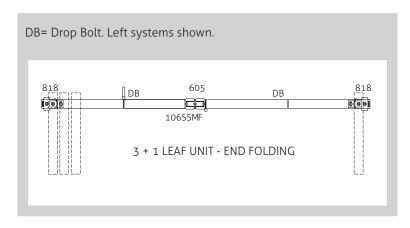
#### 16 FIT LEAVES - DETAIL



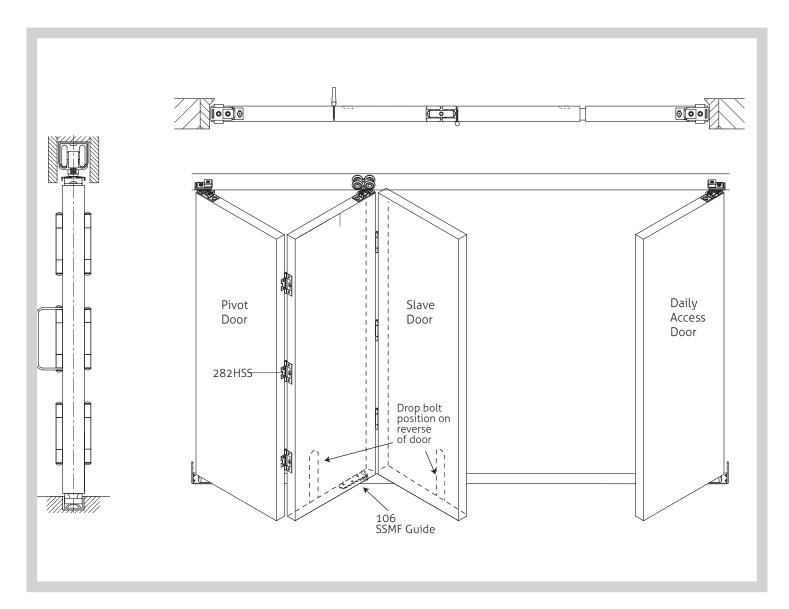
# **ADJUST HEIGHT & ALIGN LEAVES**



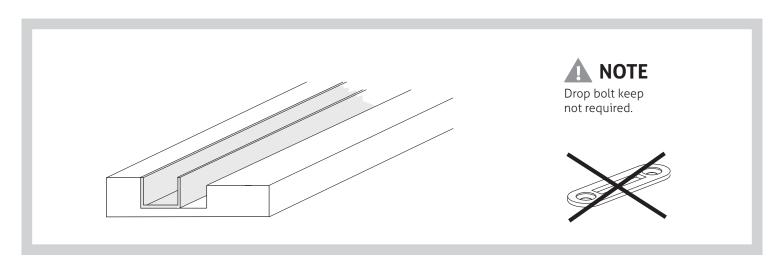
# **DOOR HARDWARE SET ORIENTATION**



# **19 SYSTEM OVERVIEW CHECK**

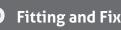


# **20 FITTING DROP BOLT KEEPS**





NOTES:



**D** Fitting and Fixing Instructions

Roomfold **Deluxe** Range 4 Door System

CLIMA DOOR

CLIMA DOOR Roomfold Deluxe 3+1 Door System