

Installation, Care, and Maintenance Manual - FD30 Fire Doors

1. Installation Instructions

Before Installation

- Store doors flat in a dry, well-ventilated area. Avoid leaning against walls.
- Maintain ambient temperature and humidity to prevent warping.
- Check all components and ensure compliance with fire door certification requirements.

Fitting the Door

- Only use intumescent seals approved for the fire rating specified.
- Ensure the door frame is correctly fitted, square, and plumb.
- Use fire-rated CE/ UKCA marked hinges (minimum three) and approved hardware.
- Maintain required gaps: 3mm at the top and sides, and maximum 10mm at the bottom.
- Do not cut more than the manufacturer's approved trimming allowance. If trimming is required, please consult your retailer for more guidance.
- Only hardware approved for use within the door's Global Assessment Report should be installed, following all guidance, including the appropriate use of intumescent strips.

Fire Door Pairs

 Only certain CLIMADOOR fire doors are approved for use as pairs. Always check the door's certification and Global Assessment Report to ensure compliance before installing as a double door set.

Finishing

- If the door is unfinished, apply suitable finishes promptly to all faces and edges, including any faces machined for hardware.
- Do not use danish oil or water-based finishes that may raise the grain.

2. Care & Maintenance

Regular Inspections

- Check door alignment, hinges, hardware and seals every six months.
- Ensure intumescent strips are intact and free from damage.
- Verify the door closes fully and securely against the frame's rebated or door lining's stop.

Cleaning

- Use a soft, damp cloth with mild detergent; avoid harsh chemicals.
- Wipe dry immediately to prevent moisture ingress.

Repairs & Replacements

- Replace damaged seals or hardware with certified fire-rated components.
- Do not modify or drill the door outside manufacturer allowances.